



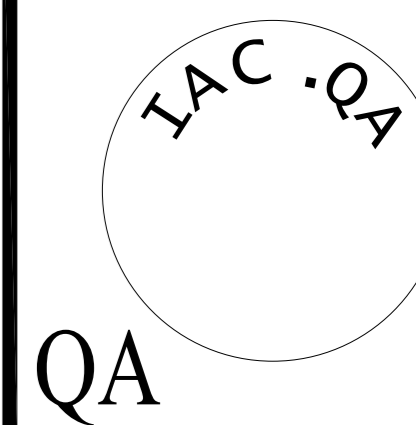
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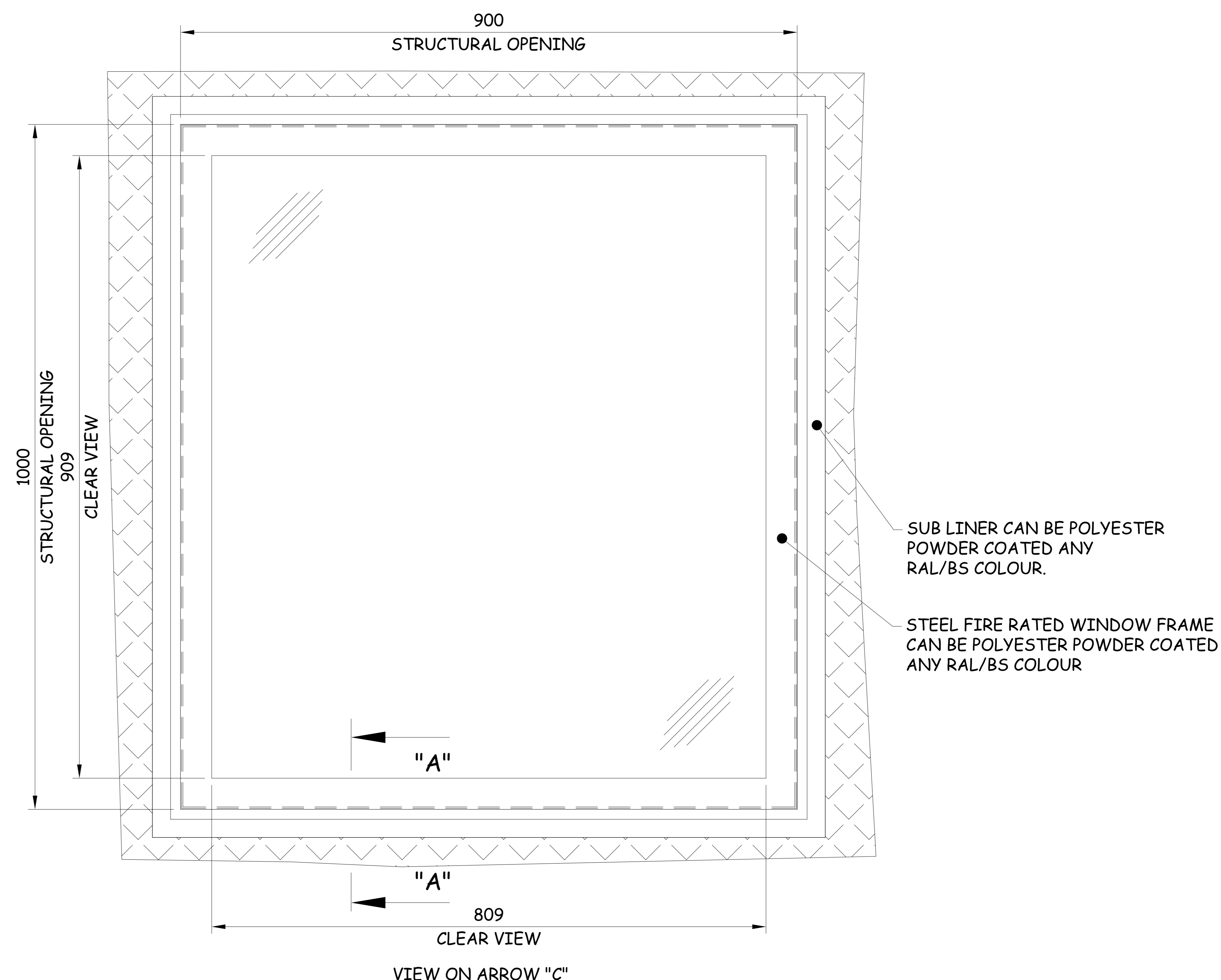
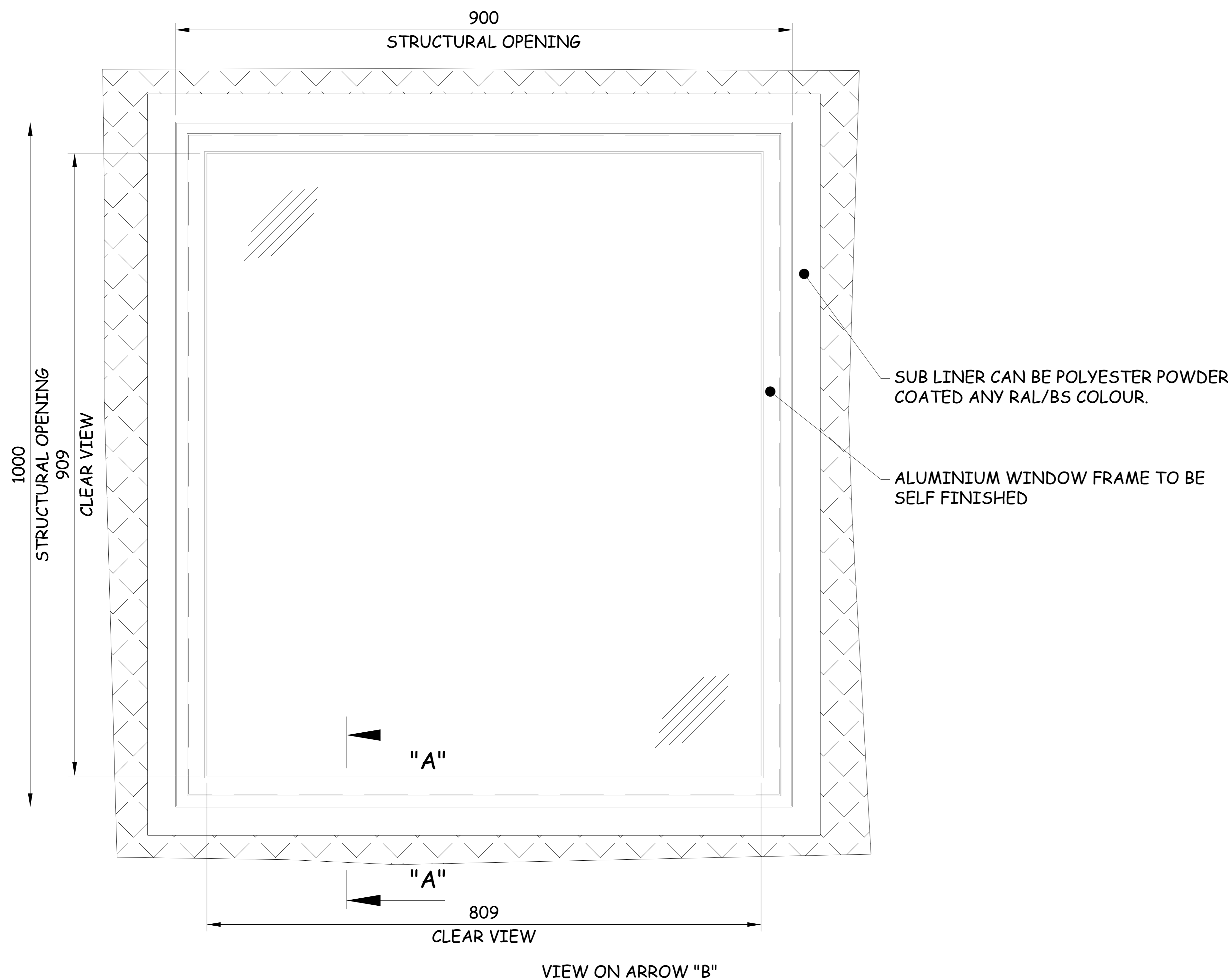
TITLE: DETAILS OF FIRE RATED WINDOW

PROJECT: STANDARDS

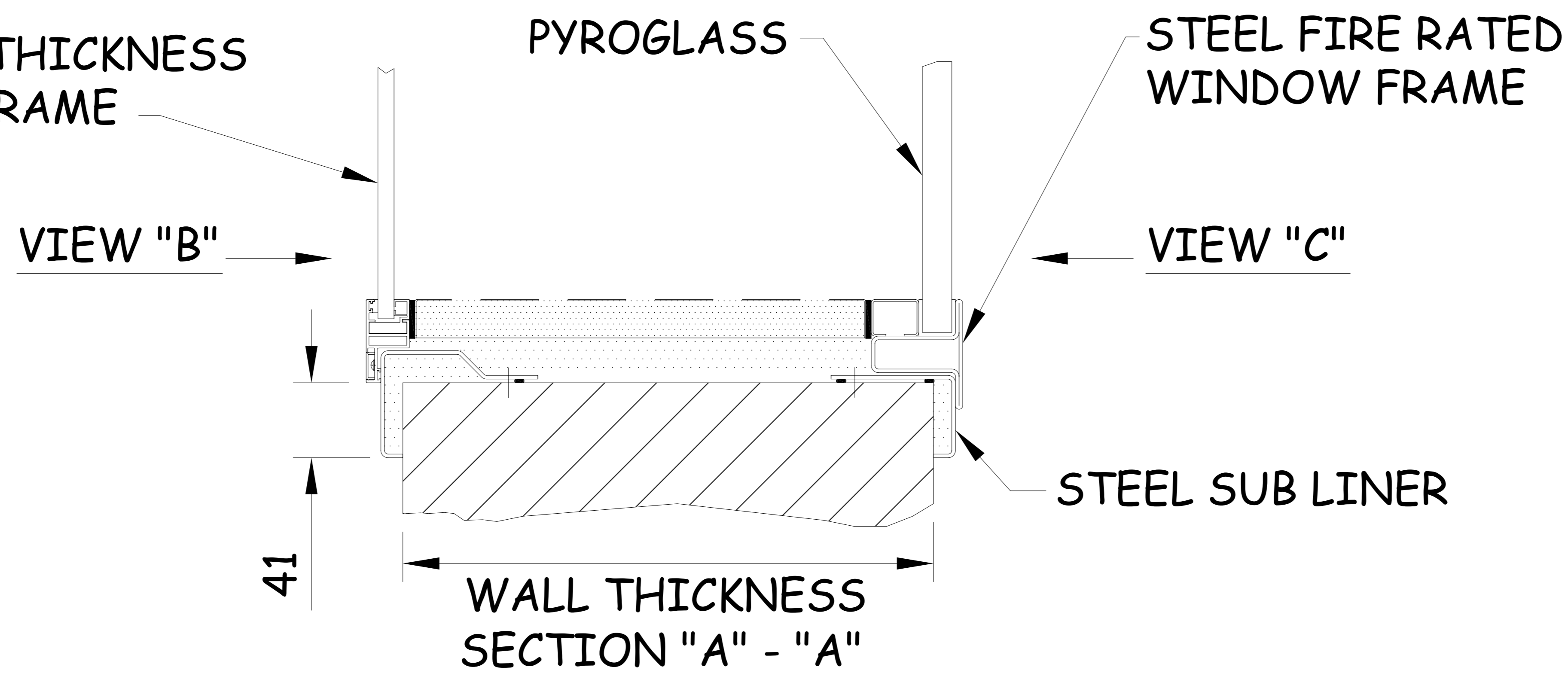
CLIENT: .



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 USED FOR ANY OTHER PURPOSES. IT MUST NEITHER BE COPIED NOR LOANED WITHOUT WRITTEN PERMISSION.
 UPON REQUEST IT MUST BE RETURNED IMMEDIATELY.



6.4mm TO 16.8mm GLASS THICKNESS
RANGE IN ALUMINIUM FRAME



**FOR
MANUFACTURE**
 08.12.09

TOLERANCES UNLESS OTHERWISE STATED:
 UP TO 300 %%P(1.0) 3001 TO 6000 %%P(4.0)
 301 TO 1500 %%P(2.0) OVER 6000 %%P(6.0)
 1501 TO 3000 %%P(3.0)

(A) WELDING TO CONFORM TO BS.1140 OR BS.EN 1011-2 & BS.EN ISO 5817
 (B) CONSUMABLES TO CONFORM TO BS EN 499, AND BS EN 440.
 (C) WELDING SYMBOLS ARE IN ACCORDANCE WITH BS.EN 22553 & BS.EN ISO 2553

MANUFACTURE	18.03.09	SF			
CHANGE No:	ISS	DATE	CHKD	APPR	Q.A.

DRN BY: A.F.
 DATE: 18.03.09

CHK'D BY: SF
 DATE: 08.12.09

APPD BY:
 DATE:

DWG No: **A3- SD-W10**
 PROJECT No. Standards

SHEET OF 1 1
 SCALE NTS

ISSUE **A**