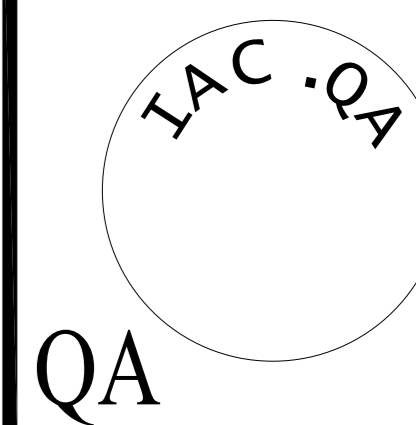




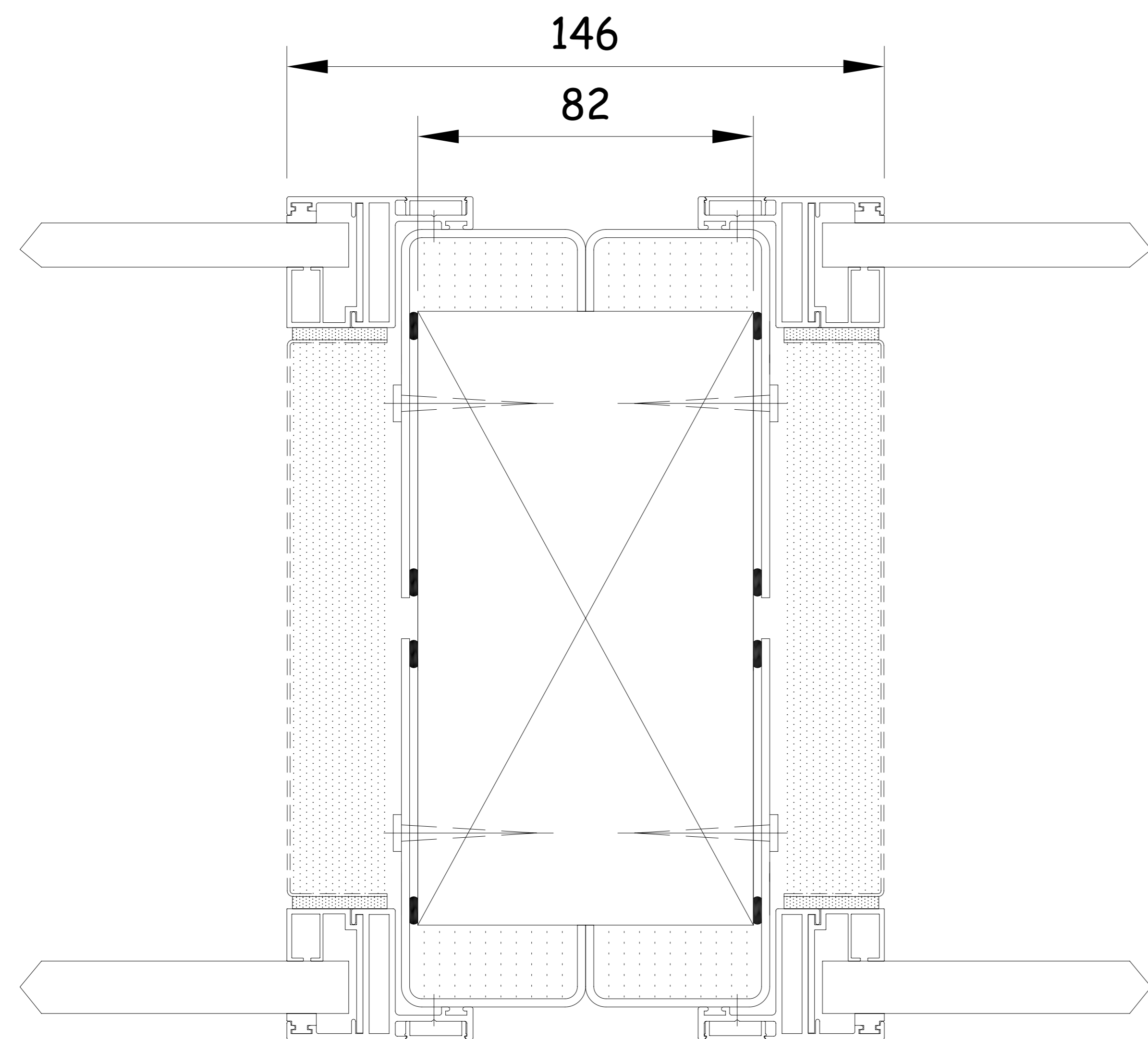
**INDUSTRIAL ACOUSTICS COMPANY LTD**

IAC House, Moorside Road, Winchester, Hampshire. SO23 7US.  
Telephone: +44 (0) 1962 873000. Facsimile: + 44 (0) 1962 873133. Telex: 47117.

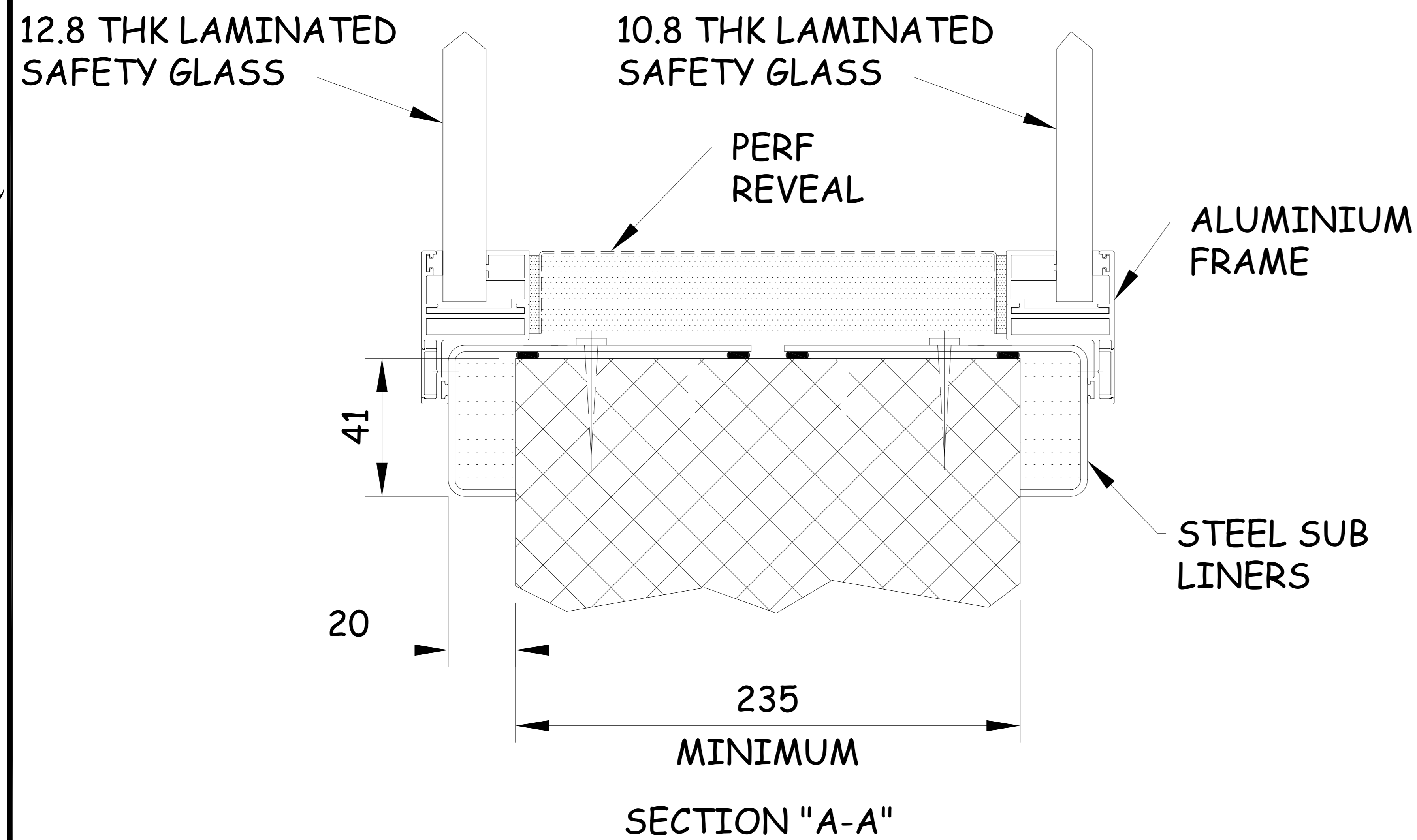
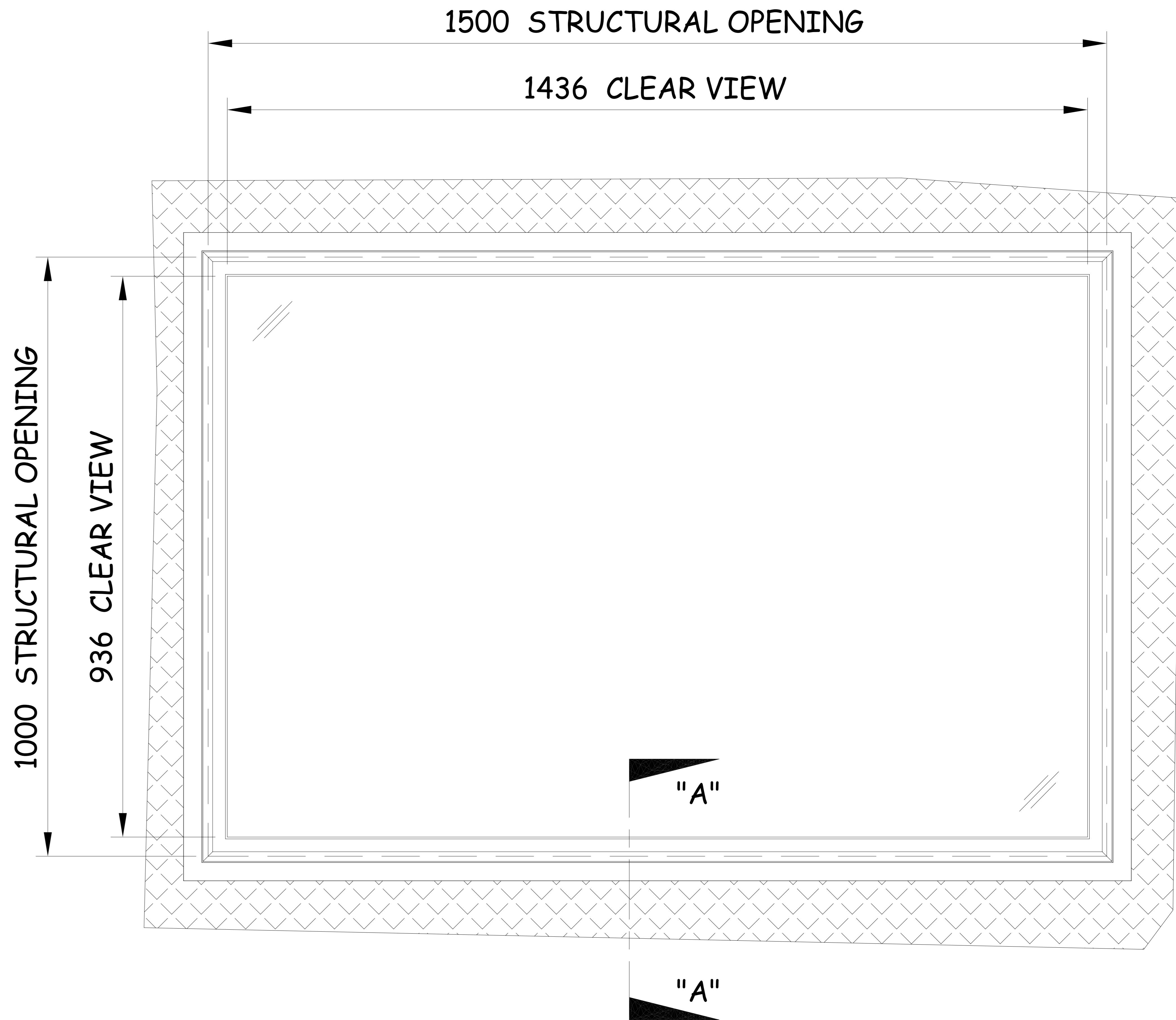
TITLE: STC-59 ACOUSTIC WINDOW DETAILS  
PROJECT: STANDARDS  
CLIENT: .



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 UPON REQUEST IT MUST BE RETURNED IMMEDIATELY.



**VERTICAL MULLION DETAIL**



**SECTION "A-A"**

**FINISH: THE SUB LINERS & PERF REVEALS  
POLYESTER POWDER COATED RAL/BS COLOUR &  
GLOSS LEVEL E.G.MATT, SATIN OR FULL GLOSS  
TO BE ADVISED, THE ALUMINIUM FRAME SUPPLIED  
SELF COLOURED**

**FOR  
MANUFACTURE**  
 02.04.09

TOLERANCES UNLESS OTHERWISE STATED:  
UP TO 300 %%P(1.0) 3001 TO 6000 %%P(4.0)  
301 TO 1500 %%P(2.0) OVER 6000 %%P(6.0)  
1501 TO 3000 %%P(3.0)

(A) WELDING TO CONFORM TO BS.1140 OR BS.EN 1011-2 & BS.EN ISO 5817  
(B) CONSUMABLES TO CONFORM TO BS EN 499, AND BS EN 440.  
(C) WELDING SYMBOLS ARE IN ACCORDANCE WITH BS.EN 22553 & BS.EN ISO 2553

REF	A	17.12.08	A.F.		
CHANGE No:	ISS	DATE	CHKD	APPR	Q.A.

DRN BY:  
**SF**  
DATE:  
17.12.08

CHK'D BY:  
**A.F.**  
DATE:  
02.04.09

APPD BY:  
DATE:

DWG No:  
**A3- SD-W7**  
PROJECT No.  
Standards

SHEET OF  
1 1  
SCALE  
NTS

ISSUE  
**A**